
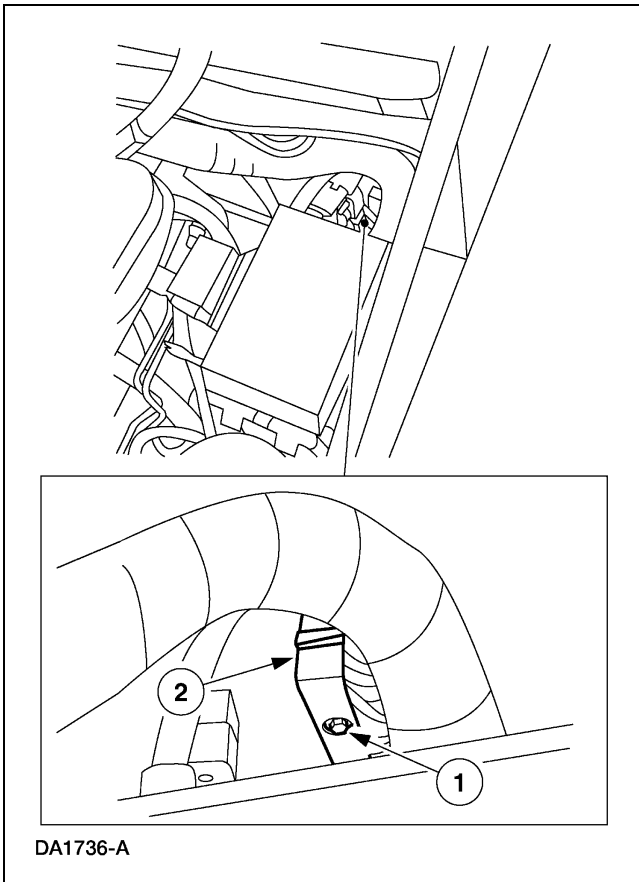


## REMOVAL AND INSTALLATION

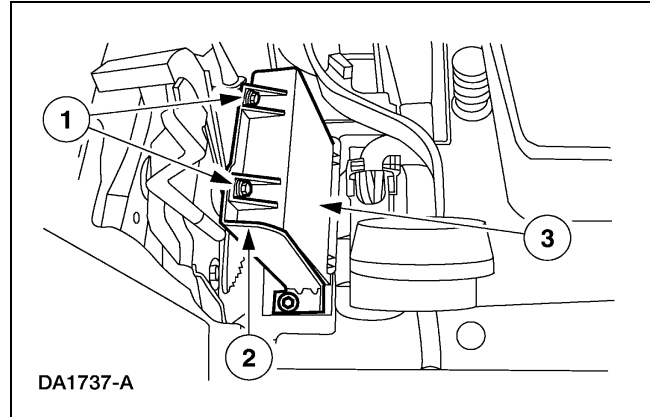
### Powertrain Control Module (PCM)

#### Removal

1.  **CAUTION:** Always disconnect the battery ground cable (14301) prior to working on the electronic engine controls.  
Disconnect the battery ground cable. On vehicles equipped with dual batteries, for additional information, refer to Section 414-01.
2. Disconnect the wiring harness.
  - 1 Loosen the bolt.
  - 2 Remove the wiring harness.



3. Remove the powertrain control module (PCM) (12A650).
  - 1 Remove the screws.
  - 2 Remove the cover.
  - 3 Remove the powertrain control module.



#### Installation

1. **NOTE:** On vehicles equipped with dual batteries, for additional information, refer to Section 414-01 for battery reconnect procedure.  
Follow the removal procedure in reverse order.

